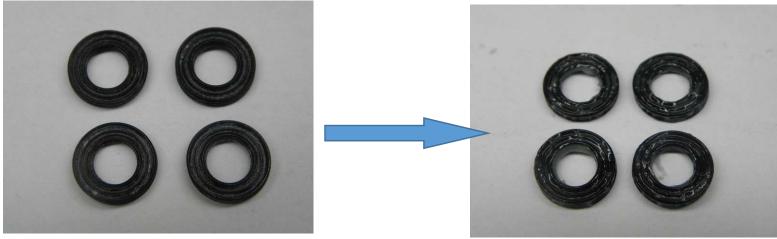
Procedure of applying grease to sealed chain links

1. Apply the grease on both side of the seals.



2. Put seals into the pins.







^{*} For Non-Seal Ring chains, above procedure is not necessary.

Procedure of applying grease to sealed chain links

3. Cover the grease onto the pins entirely.



4. Put the pins into the roller links.





Procedure of applying grease to sealed chain links

5. Put the seals into the pins.



4. Put the plate onto the pins.



